

CIGARETTE SPECIFICATION

STOCKTON STREET

BEST BUY ULTRA LIGHTS 100 REGULAR SP /S FAMOUS VALUE/S F&L  
SEALD CODE-RAP1 (STD)/S 6110/S FAP1

EFFECTIVE DATE: 09/19/88  
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	: 24.80	MM			
TOBACCO ROD LENGTH	: 68.0	MM			
FILTER LENGTH	: 31.5	MM			
TIPPING LENGTH	: 36.0	MM			
TOTAL R.T.D.	: 4.60	IN. H2O			
DILUTION TARGET	: 53.0 +/-	5.0 %			

TIPPING PAPER /USE UP: 72MM X 3200M WHT DGL EC-436 12-219-B LASER PERF.  
REPLACE WITH : 72MM X 3200M WHT DGL EC-436 12-219-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINELEY 355-381-01 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 61-210-A

STD. FILLER - PACK O.V.: ABAAT - 13.00% BRISTOL REGULAR SP

CIGARETTE PAPER : 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : 24-HOUR PACK O.V. INCREASED FROM 12.85% TO 13.00%  
: TO REDUCE TASTE, ODOR, STATE CUSTOMER COMPLAINTS.  
: TARGET WEIGHTS INCREASED. IMPLEMENT UPON  
: DEPLETION OF CURRENT FILLER.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 9/09/88

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PRINTING TIME : 8:08:32

APPROVED BY: *J. Stockton*

SUPPERCEDES SPECIFICATION DATED: 9/12/88

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